

OMB Control No. 2060-0693 Approval expires 03/31/2019

30-DAY NOTIFICATION

2015 CLEAN AIR ACT (CAA) STANDARDS OF PERFORMANCE FOR NEW RESIDENTIAL WOOD HEATERS, NEW RESIDENTIAL HYDRONIC HEATERS AND FORCED-AIR FURNACES 40 CFR PART 60 SUBPARTS AAA AND QQQQ

The public reporting and recordkeeping burden for this collection of information is estimated to average 2 hours per response. Send comments on the Agency's need for this information, the accuracy of the provided burden estimates, and any suggested methods for minimizing respondent burden, including through the use of automated collection techniques to the Director, Regulatory Support Division, U.S. Environmental Protection Agency (2822T), 1200 Pennsylvania Ave., NW, Washington, D.C. 20460. Include the OMB control number in any correspondence. Do not send the completed form to this address.

Disclaimer: The statutory provisions and the EPA regulations described in this document contain legally binding requirements. This document is not a substitute for those provisions or regulations, nor is it a regulation itself. In the event of a discrepancy, please refer to 40 CFR PART 60 Subparts AAA AND QQQQ, sections 60.537 and 60.5479. If you have additional questions, please contact Rafael Sanchez at 202-564-7028 or via email at sanchez.rafael@epa.gov.

| | | GENERAL | INFORMATION | | | | |
|------------------------------------------------|-------------------------------------------------|---------------------|-------------------------------|---------------------|-------------|-----------------|-------------|
| Manufacturer's N | ame: | | | | | | |
| United States Stove | Company | | | | | | |
| Heater Type (Circle One): | □Adjustable Burn Rate Wood Heater | ⊠ Pellet Stove | □Single Burn Rate Heater | □Hydronic Heater | □Fo Furn | rced Air ace | □Other: |
| Hydronic Heater Type (Check one): | □Full Storage | □Partial Storage | □Indoor | □Outdoor | □Ot | ther: | |
| Forced-Air Furnace Type (Check one): | □Small (less than 65,0 output) | • | □Large (greater theat output) | nan 65,000 BTU/hr | | | |
| Fuel Tested (Check one): | □Crib | ⊠Pellet | □Cordwood | □Wood Chips | | □Other | : |
| | s will appear on test r P, AP5617-L, VG5717, | . , | | 17-L, US5517, U | S551 | 7-P, US5 | 5517-L, |
| | (as will appear on tes 7-P, AP5617-L, VG571 | | | , KP5517-L, US5 | 517, | US5517- | -P, US5517- |
| Equipped with a c | atalytic combustor? | □Yes ⊠No | | | | | |
| Mailing Address: 227 Industrial Park | Rd | | | | | | |
| Street Address: 227 Industrial Park | Rd | | | | | | |
| 227 Industrial Park | Rd | | | | | | |



OMB Control No. 2060-0693 Approval expires 03/31/2019

30-DAY NOTIFICATION

2015 CLEAN AIR ACT (CAA) STANDARDS OF PERFORMANCE FOR NEW RESIDENTIAL WOOD HEATERS, NEW RESIDENTIAL HYDRONIC HEATERS AND FORCED-AIR FURNACES 40 CFR PART 60 SUBPARTS AAA AND QQQQ

The public reporting and recordkeeping burden for this collection of information is estimated to average 2 hours per response. Send comments on the Agency's need for this information, the accuracy of the provided burden estimates, and any suggested methods for minimizing respondent burden, including through the use of automated collection techniques to the Director, Regulatory Support Division, U.S. Environmental Protection Agency (2822T), 1200 Pennsylvania Ave., NW, Washington, D.C. 20460. Include the OMB control number in any correspondence. Do not send the completed form to this address.

Disclaimer: The statutory provisions and the EPA regulations described in this document contain legally binding requirements. This document is not a substitute for those provisions or regulations, nor is it a regulation itself. In the event of a discrepancy, please refer to 40 CFR PART 60 Subparts AAA AND QQQQ, sections 60.537 and 60.5479. If you have additional questions, please contact Rafael Sanchez at 202-564-7028 or via email at sanchez.rafael@epa.gov.

| City: South Pittsburg | State: TN | ZIP Code: 37380 |
|---------------------------------------|---------------------------------------------|---------------------------|
| Phone: (423) 837-2100 ext 4513 | Fax: | Web Site: www.usstove.com |
| Address of Manufacturer: 227 Indust | rial Park Rd | |
| City: South Pittsburg | State TN | ZIP Code: 37380 |
| | EPA APPROVED TEST LABORATO | RY |
| Name and Title of Authorized Repre | esentative: Sebastian Button Laborate | ory Manager |
| Company: PFS-TECO | | |
| Phone: 503-650-0088 | E-mail: sebastian.button@pfsteco.com | Fax: |
| City: Clackamas | State: OR | ZIP Code: 97015 |
| | EPA APPROVED THIRD-PARTY CERT | TIFIER |
| Name and Title of Authorized Repre | sentative: John Steinert General Man | nager |
| Company: PFS-TECO | | |



OMB Control No. 2060-0693 Approval expires 03/31/2019

30-DAY NOTIFICATION

2015 CLEAN AIR ACT (CAA) STANDARDS OF PERFORMANCE FOR NEW RESIDENTIAL WOOD HEATERS, NEW RESIDENTIAL HYDRONIC HEATERS AND FORCED-AIR FURNACES 40 CFR PART 60 SUBPARTS AAA AND QQQQ

The public reporting and recordkeeping burden for this collection of information is estimated to average 2 hours per response. Send comments on the Agency's need for this information, the accuracy of the provided burden estimates, and any suggested methods for minimizing respondent burden, including through the use of automated collection techniques to the Director, Regulatory Support Division, U.S. Environmental Protection Agency (2822T), 1200 Pennsylvania Ave., NW, Washington, D.C. 20460. Include the OMB control number in any correspondence. Do not send the completed form to this address.

Disclaimer: The statutory provisions and the EPA regulations described in this document contain legally binding requirements. This document is not a substitute for those provisions or regulations, nor is it a regulation itself. In the event of a discrepancy, please refer to 40 CFR PART 60 Subparts AAA AND QQQQ, sections 60.537 and 60.5479. If you have additional questions, please contact Rafael Sanchez at 202-564-7028 or via email at sanchez.rafael@epa.gov.

| Phone: 503-650-0088 | E-mail: john.steinert@pf | steco.com Fax: | | |
|-----------------------------------------------------------------------------------|----------------------------------------------|----------------------------------------------|--|--|
| City: Clackamas | State: OR | ZIP Code: 97015 | | |
| | COMPLIANCE TEST INFO | DRMATION | | |
| Test Method(s): EPA Method to determining medium bu | , , | Per ALT-146 Approval of alternative approach | | |
| Date(s) of Proposed Test: | January 10, 2022 February 8, 2022 | 022, February 1, 2022 | | |
| Testing Location: PFS-TECO 11785 SE Highway 212 - #305 Clackamas, OR 97015 | | | | |
| | | | | |
| | | | | |



OMB Control No. 2060-0693 Approval expires 03/31/2019

30-DAY NOTIFICATION

2015 CLEAN AIR ACT (CAA) STANDARDS OF PERFORMANCE FOR NEW RESIDENTIAL WOOD HEATERS, NEW RESIDENTIAL HYDRONIC HEATERS AND FORCED-AIR FURNACES 40 CFR PART 60 SUBPARTS AAA AND QQQQ

The public reporting and recordkeeping burden for this collection of information is estimated to average 2 hours per response. Send comments on the Agency's need for this information, the accuracy of the provided burden estimates, and any suggested methods for minimizing respondent burden, including through the use of automated collection techniques to the Director, Regulatory Support Division, U.S. Environmental Protection Agency (2822T), 1200 Pennsylvania Ave., NW, Washington, D.C. 20460. Include the OMB control number in any correspondence. Do not send the completed form to this address.

Disclaimer: The statutory provisions and the EPA regulations described in this document contain legally binding requirements. This document is not a substitute for those provisions or regulations, nor is it a regulation itself. In the event of a discrepancy, please refer to 40 CFR PART 60 Subparts AAA AND QQQQ, sections 60.537 and 60.5479. If you have additional questions, please contact Rafael Sanchez at 202-564-7028 or via email at sanchez.rafael@epa.gov.

| John D. Voorhees, VP of Compliance |
|--------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| Print Name and Title of Authorized Official |
| The DVarles |
| Signature |
| December 9, 2021 Date |
| Telephone Number: _423 837-2100 Ext 4513 |
| Email Address: Johnv@usstove.com |
| Remarks: |
| 1/7/2022 - Due to carrier related shipping delay, testing postponed to 2/2/2022 |
| 2/2/2022 - Testing date postponed due to Memo dated 2/2/2022 received from Stef Johnson & Robert Scinta regarding medium burn-rate requirement for Pellet Heaters. |
| v1 |



OMB Control No. 2060-0693 Approval expires 03/31/2019

30-DAY NOTIFICATION

2015 CLEAN AIR ACT (CAA) STANDARDS OF PERFORMANCE FOR NEW RESIDENTIAL WOOD HEATERS, NEW RESIDENTIAL HYDRONIC HEATERS AND FORCED-AIR FURNACES 40 CFR PART 60 SUBPARTS AAA AND QQQQ

The public reporting and recordkeeping burden for this collection of information is estimated to average 2 hours per response. Send comments on the Agency's need for this information, the accuracy of the provided burden estimates, and any suggested methods for minimizing respondent burden, including through the use of automated collection techniques to the Director, Regulatory Support Division, U.S. Environmental Protection Agency (2822T), 1200 Pennsylvania Ave., NW, Washington, D.C. 20460. Include the OMB control number in any correspondence. Do not send the completed form to this address.

Disclaimer: The statutory provisions and the EPA regulations described in this document contain legally binding requirements. This document is not a substitute for those provisions or regulations, nor is it a regulation itself. In the event of a discrepancy, please refer to 40 CFR PART 60 Subparts AAA AND QQQQ, sections 60.537 and 60.5479. If you have additional questions, please contact Rafael Sanchez at 202-564-7028 or via email at sanchez.rafael@epa.gov.

| 2/4/2022 - Test rescheduled for 2/8/ | 22 due to new ATM-146 being in effect. Attached. |
|--------------------------------------|--------------------------------------------------|
| | |
| | |
| | |
| | |
| | |
| | |
| | |
| | |
| | |
| | |



UNITED STATES ENVIRONMENTAL PROTECTION AGENCY RESEARCH TRIANGLE PARK, NC 27711

OFFICE OF AIR QUALITY PLANNING AND STANDARDS

Mr. John Steinert Vice President PFS TECO 11785 SE Hwy 212 Suite 305 Clackamas, OR 97015

02/04/2022

Dear Mr. Steinert,

I am writing you in response to your correspondence dated February 3, 2022, in which you request the use of an alternative testing procedure to demonstrate compliance with 40 CFR part 60, Subpart AAA – Standards of Performance for New Residential Wood Heaters (Subpart AAA). The Office of Air Quality Planning and Standards, as the delegated authority, must make the determination on any major alternatives to test methods and procedures required under 40 CFR parts 59, 60, 61, 63, and 65. Your proposed alternative test method and our approval decisions are discussed below.

According to the information provided, you seek an alternative test method for use when conducting testing on the United States Stove Company, Model KP5517 pellet heater. Currently, as required by section 60.534(a)(l)(i) of Subpart AAA, a manufacturer has the option to test their appliance in accordance with 40 CFR part 60, Appendix B, Method 28R for a crib fuel appliance or ASTM E2779-10 "Standard Test Method for Determining Particulate Matter Emissions from Pellet Heaters" (ASTM E2779-10) for a pellet fuel appliance. This request seeks an alternative to section 9.4.1.2 of ASTM E2779-10 which specifies test conditions for pellet heaters including the determination of the Medium Burn Rate Category and states that the medium burn rate must be $\leq 50\%$ of the maximum burn rate.

In your request, you state that the specification for determining the medium burn rate found in ASTM E2779-10 is incorrect, and the Medium Burn Rate Category should be defined as less than 50% of the midpoint point (this is defined in the attached Memo as 50% of the span between the Maximum Burn Rate and the Low Burn Rate) between the high and low burn rates. Furthermore, your request includes a memorandum dated February 2, 2022, titled "Appropriate Calculation of Medium Burn Rate Category in ASTM E-2779 Testing" (attached) which was sent to the EPA's Office of Enforcement and Compliance Assurance. This memorandum states that an error had been uncovered in determining the appropriate Medium Burn Rate Category in ASTM E2779-10 for compliance pursuant to Subpart AAA. Specifically, section 9.4.1.2 of ASTM E2779-10 states that "the pellet heater shall be operated with the control or controls set in

the position(s) as needed to achieve a burn rate that is $\leq 50\%$ of the maximum burn rate." Table 1 of ASTM E2779-10 also notes that the Medium Burn Rate Category test must be $\leq 50\%$ of the maximum burn rate. The memorandum states that this is incorrect as it assumes that zero is the other bound for determining half of the maximum burn rate, and that the correct approach in determining the Medium Burn Rate Category should be at a level below 50% of the span between the Maximum Burn Rate and the Low Burn Rate (a non-zero value).

We have reviewed your request and agree that the Medium Burn Rate Category should be defined as less than 50% of the span between the high and low burn rates. Meaning that the Medium Burn Rate Category should be at a level below 50% of the span between the Maximum Burn Rate and the Low Burn Rate (a non-zero value).

Based on the information provided and with the caveats set forth below, we are approving your request for an alternative methodology used when calculating the Medium Burn Rate Category to conduct certification testing as required by Subpart AAA, section 60.534(a)(1)(i) on pellet heaters. This approval is based on the understanding that the Medium Burn Rate Category is defined as less than 50% of the span between the high and low burn rates. Additionally, this approval is based on the understanding that the lowest heat output (Btu/hr) setting available to the user, and corresponds to the lowest burn rate to be evaluated during certification testing; this is consistent with Subpart AAA, section 60.534(a)(1), which states: "The burn rate for the low burn category must be no greater than the rate that an operator can achieve in home use and no greater than is advertised by the manufacturer or retailer."

With this Alternate Test Method, the following changes to ASTM E2779-10 must be followed for certification testing:

1. Medium Burn Rate Category burn rate is defined as:

Nomenclature: Max = Maximum burn rate (kg/h) Min = Minimum burn rate (kg/h)

$$\frac{Max+Min}{2}$$
 Eq.1

All other requirements of ASTM E-2779-10 must be followed during the testing, and all requirements of 40 CFR part 60, Subpart AAA must be satisfied as described in your test report. A copy of this letter must be included in each certification test report where this alternative test method is utilized.

Because this alternative method may be of use to others, we feel that it is reasonable that this approval be broadly applicable to all pellet heaters tested in accordance with ASTM E2779-10 "Standard Test Method for Determining Particulate Matter Emissions from Pellet Heaters" and subject to the requirements of §60.534(a)(1)(i) of Subpart AAA. For this reason, we will post this

letter as ALT-146 on our website at https://www.epa.gov/emc/broadly-applicable-approved-alternative-test-methods for use by other interested parties. This alternative method approval is valid until such time that Subpart AAA is revised or replaced to require a different pellet heater certification method, and at such time, this alternative will be reconsidered and possibly withdrawn.

If you have additional questions regarding this approval, please contact Angelina Brashear of my staff at 919-541-4746 or *brashear.angelina@epa.gov*.

Sincerely,

Steffan M Johnson Steffan M. Johnson

Group Leader

Measurement Technology Group

cc: Angelina Brashear – EPA/OAQPS/AQAD

Chuck French – EPA/OAQPS/SPPD

Rafael Sanchez – EPA/OECA

Robert Scinta – EPA/OECA

 $Michael\ Toney-EPA/OAQPS/AQAD$

Nathan Topham – EPA/OAQPS/SPPD

John Voorhees – United States Stove Company

Chet Wayland – EPA/OAQPS/AQAD



UNITED STATES ENVIRONMENTAL PROTECTION AGENCY RESEARCH TRIANGLE PARK, NC 27711

02/02/2022

OFFICE OF AIR QUALITY PLANNING AND STANDARDS

MEMORANDUM

Appropriate calculation of Medium Burn Rate Category in ASTM E-2779 Testing **SUBJECT:**

FROM: Steffan Johnson

> Group Leader Measurement Technology Group

> Air Quality Assessment Division

STEFFAN JOHNSON Date: 2022.02.02

Digitally signed by STEFFAN JOHNSON

TO:

Robert Scinta, P.E. Chief, Air Branch

Monitoring, Assistance, and Media Programs Division

Office of Compliance, Office of Enforcement and Compliance Assurance

During a recent review of pellet heater compliance test reports, the Measurement Technology Group has uncovered an error in determining the appropriate Medium Burn Rate Category when using ASTM E-2779 for compliance pursuant to 40 CFR 60, subpart AAA. Specifically, the method requirements in section 9.4.1.2 and Table 1 of that test method incorrectly require that the Medium Burn Rate Category must fall below 50% of the maximum burn rate. This is not correct as this requirement assumes then that zero is the other bound for determining half of the maximum.

> 9.4.1.2 Medium Burn Rate Category—For burn rates in the medium segment, except as allowed in 9.4.1.4 or 9.4.1.5, the pellet heater shall be operated with the control or controls set in the position(s) as needed to achieve a burn rate that is $\leq 50 \%$ of the maximum burn rate.

TABLE 1

| Burn Rate Segment | Maximum | Medium | Minimum |
|-------------------|------------------------|-------------------------|-------------------------|
| Description | Maximum achievable | ≤ 50% of Maximum | Minimum achievable |
| Time at Burn Rate | 60 +5 / - 0 minutes | 120 +5 / - 0 minutes | 180 +5 / - 0 minutes |

The correct application of this requirement would be to determine the Medium Burn Rate Category at a level below 50% of the span between the Maximum Burn Rate and the Low Burn Rate (a non-zero value). Ergo, the correct calculation for finding that midpoint of 50% is defined as $\frac{Max+M}{2}$.

For example, if the Maximum Burn rate of an appliance is 1.79 kg/hr and the minimum is 1.23 kg/hr, the method would currently place the 50% requirement at 0.895 kg/hr. This is unachievable on this appliance and presents an impossible compliance requirement. Applying the equation laid out above the value of 1.51 is derived and, therefore, presents an appropriate and likely attainable emissions test requirement for the Medium Burn Rate Category.

During your reviews of such emissions tests, as reported to OECA and intended for compliance certification purposes, MTG recommends applying the above procedure in order to ascertain if a Medium Burn Rate was appropriately established during a compliance test.

CC:

Sarah Ayres - OECA
Angelina Brashear - OAQPS
Alice Edwards - Alaska DEC
Chuck French - OAQPS
Robert Lischinsky - OECA
Theresa Lowe - OAQPS
Rafael Sanchez - OECA
Robert Scinta - OECA
Mike Toney - OAQPS
Nathan Topham - OAQPS
Chet Wayland - OAQPS